



FIG. 1

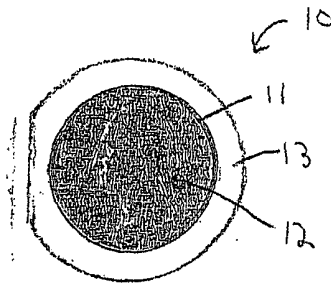


FIG. 2

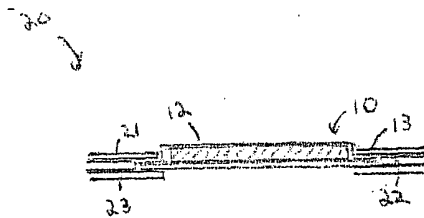


FIG. 3

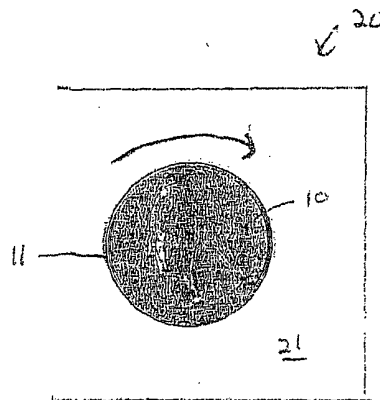
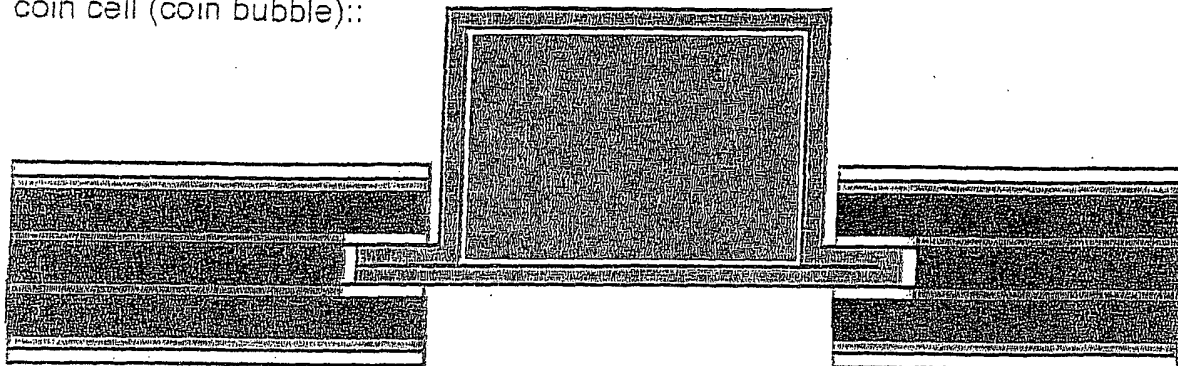


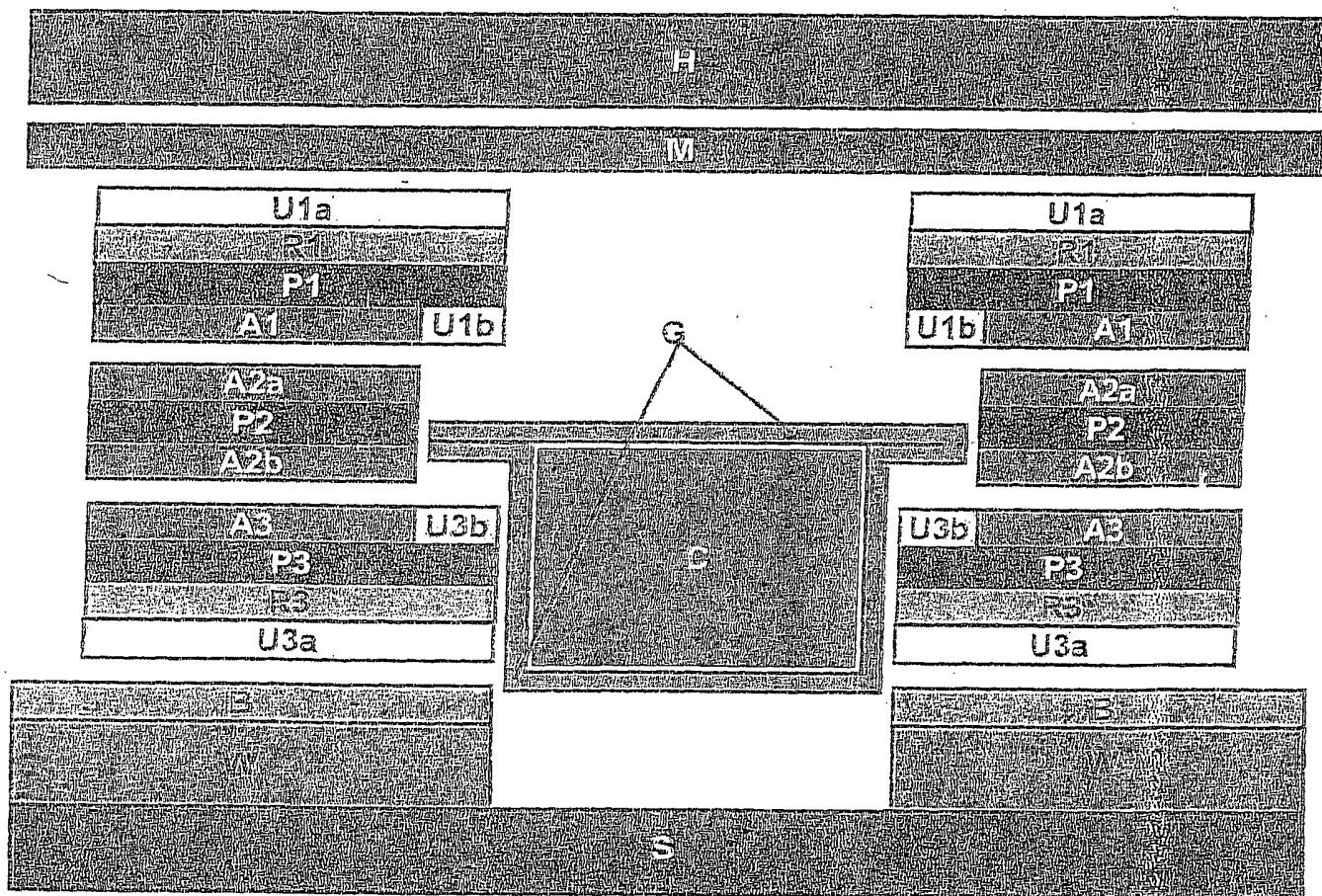
FIG. 4

FIG. 5A

Cross-section (not to scale) of completed laminated assembly with rotatable coin cell (coin bubble):



Components and assembly (not to scale) for laminated assembly with rotatable coin cell (coin bubble):



Machinery and Tools:

H = Heat and Pressure Head
 M = Mylar
 B = Compressible Rubber Blanket
 W = Bed
 S = Support Surface (Steel)

Components of Manufactured Product:

A = Heat and Pressure Activated Adhesive Coating
 U = High Gloss Heat Resistant Transparent Coating
 R = Optional Printed Coating (Ink)
 P = Cover Stock with Coating Both Sides
 C = Coin
 G = Vacuum Formed PETG

FIG. 5B